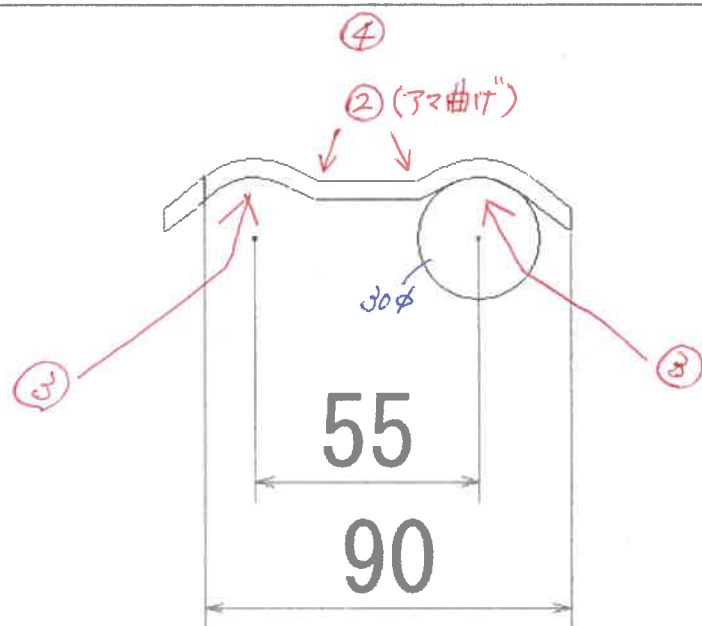
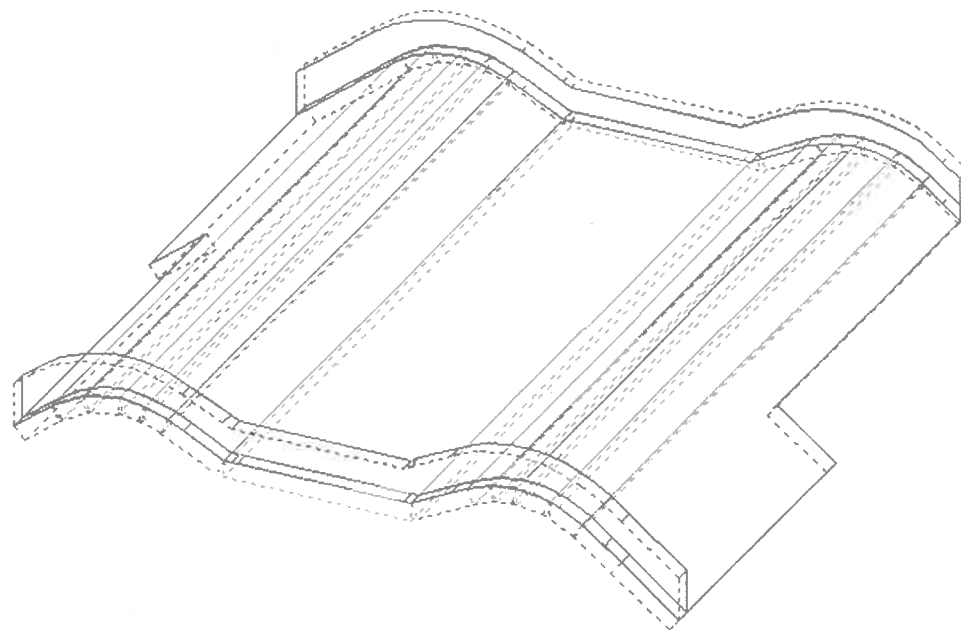
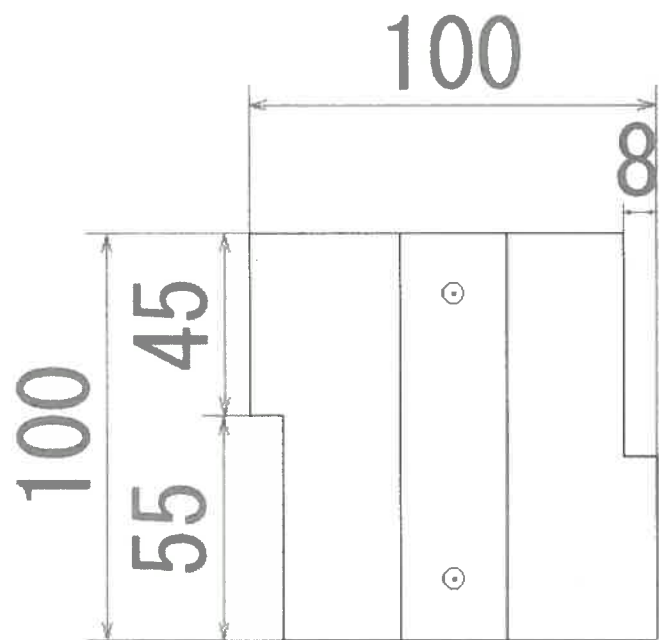


| 曲げ工程 | 金型 11°=チ | ダイ  |
|------|----------|-----|
| ①    | 30°      | V8  |
| ②    | 30°      | V12 |
| ③    | 丸 30φ    | V25 |
| ④    | 30°      | V12 |