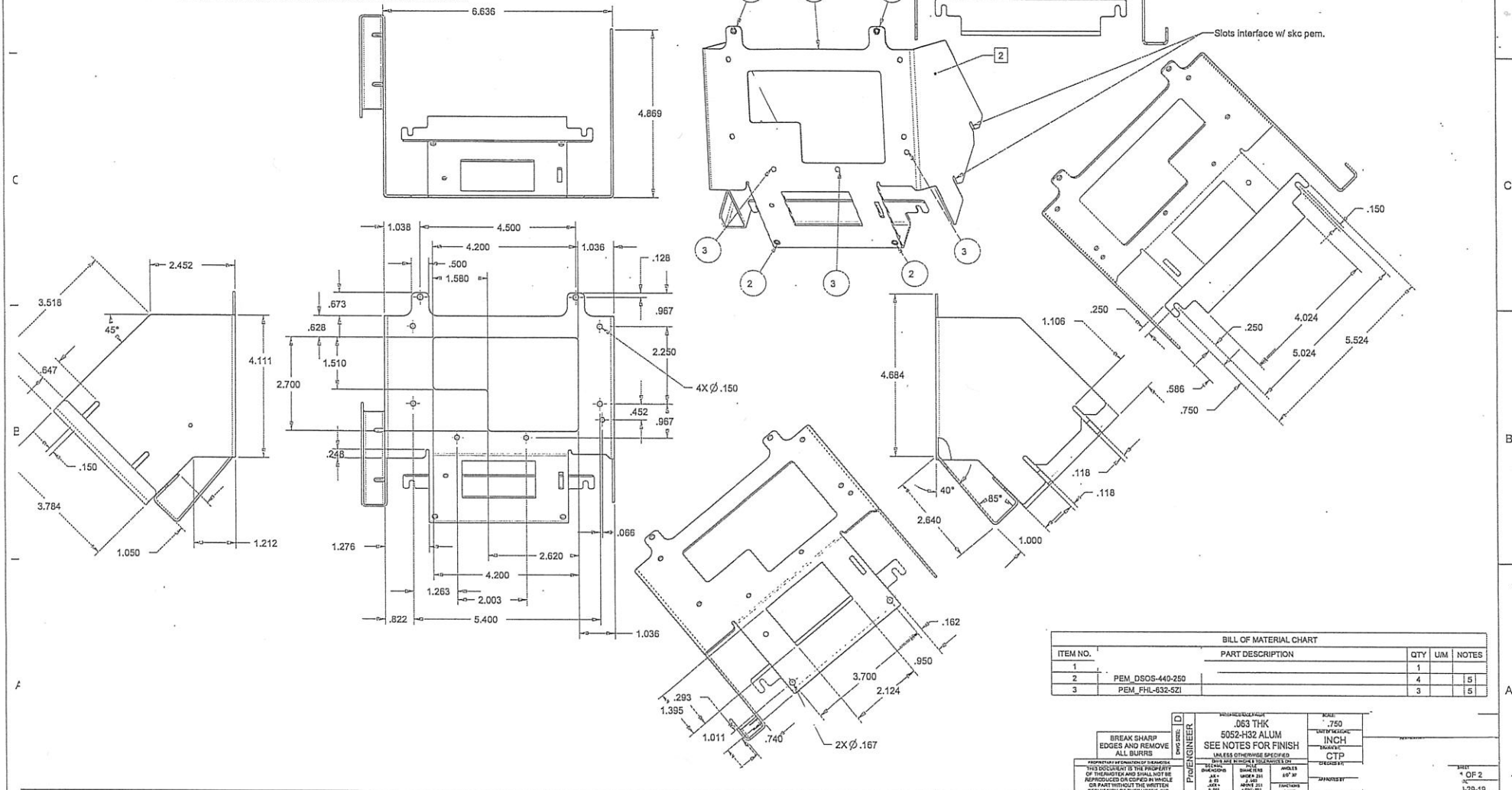


8 7 6 5 4 3 2 1

TES:

1. THIS PART MUST BE RoHS COMPLIANT. FINISH: APPLY CHEM FILM PER MIL-DTL-5541F Type II Class 3. MASK ALL HARDWARE BEFORE APPLYING FINISH.
2. MARK PART NUMBER AND REV. ON THIS SURFACE.
3. REFERENCE THERMOTEK'S CTQ #0P1FSCSMSP FOR THE COSMETIC REQUIRMENTS OF THIS PART.
4. ALL INSIDE BEND RADI ARE EQUAL TO MATERIAL THK UNLESS OTHERWISE NOTED.
5. ASSEMBLE PRESS-IN HARDWARE IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS (FOR HOLE SIZE AND INSTALLATION PROCESS).
6. ALL DIMENSIONS ARE DERIVED FROM THE CONTROLLED DATA FILE. DIMENSIONS, TOLERANCE LIMITS, CHARACTERISTICS SHOWN ARE PROVIDED TO CLARIFY DESIGN REQUIREMENTS. PRO-E DATABASE TAKE PRECEDENCE OVER DRAWING.
7. MASK TO PROTECT THREAD LOCKING AND/OR FLOATING FEATURES.
8. ALL OUTSIDE CORNERS MAY BE ROUNDS OR CHAMFERS UNLESS DIMENSIONED OTHERWISE.

RELEASE LEVEL		REVISIONS		
REV	DESCRIPTION	DATE	APPROVAL	
A	PRODUCTION RELEASE			
X	PROTOTYPE			



BILL OF MATERIAL CHART				
ITEM NO.	PART DESCRIPTION	QTY	UM	NOTES
1		1		
2	PEM_DSOS-440-250	4		5
3	PEM_FHL-632-5Z1	3		5

BREAK SHARP EDGES AND REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED	.033 THK 5052-H32 ALUM SEE NOTES FOR FINISH	.750 UNFINISHED INCH DIMENSIONS CTP
	PREPARED BY: [ ] CHECKED BY: [ ] DATE: [ ]	DESIGNED BY: [ ] DATE: [ ]

8 7 6 5 4 3 2 1

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