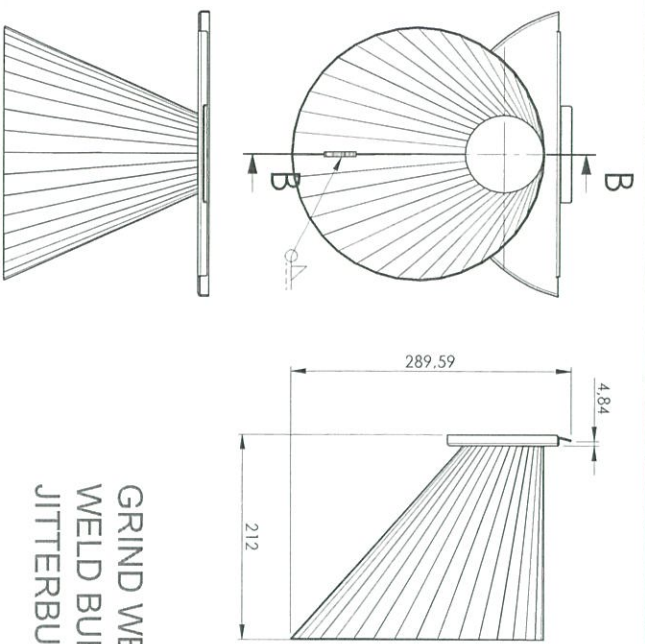
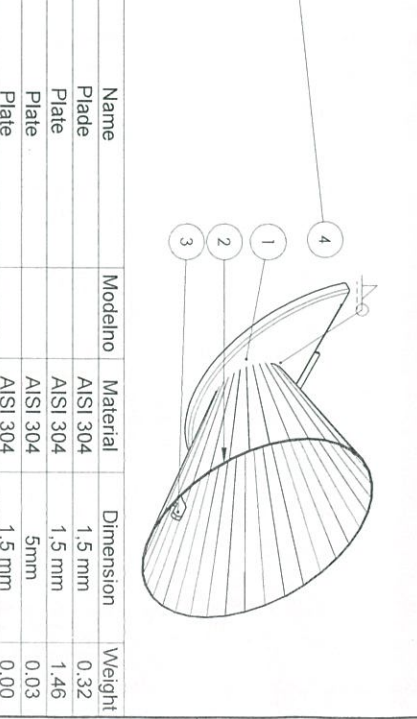
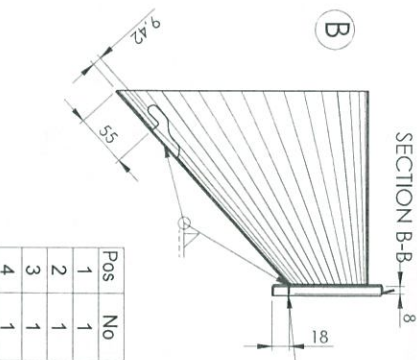
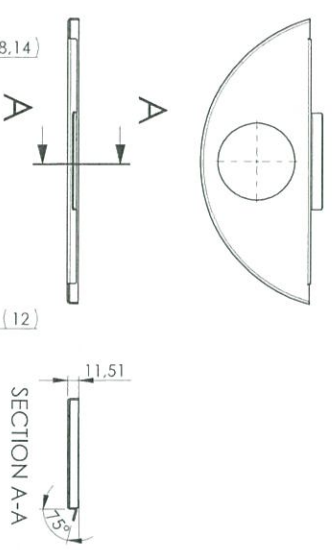
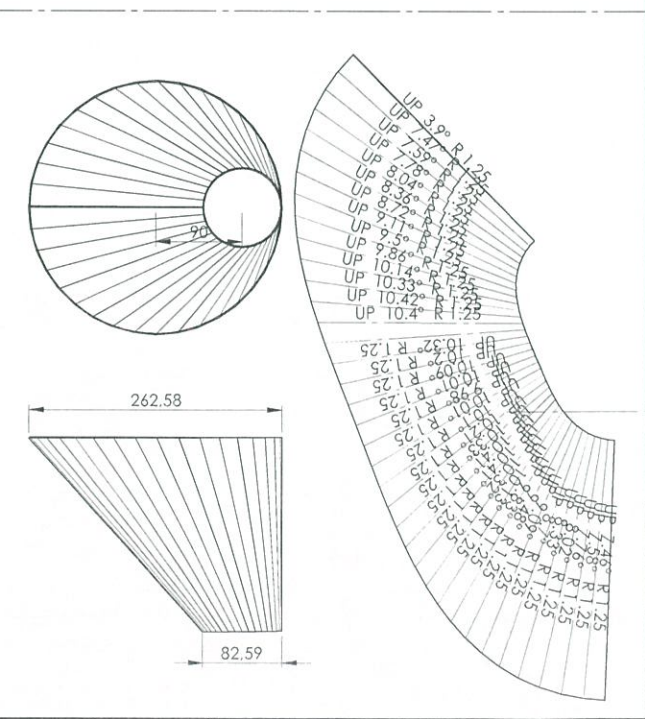




GRIND WELDS AND CLEAN UP
WELD BURN MARKS
JITTERBUG FINISH



TOLERANCES FOR MEASUREMENTS WHERE NOT SPECIFIED

MEASURE	0.5	3	6	30	120	400	1000	2000
MAXIMUM	0.5	3	6	30	120	400	1000	2000
MINIMUM	0.5	3	6	30	120	400	1000	2000

DATE	MODIFICATION	SIGN.	SCALE	DRAW. NO.
15-04-13		jth	1:5	4092050
15-07-08		jth	1:5	4092050

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15-04-13		jth	1:5	4092050
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