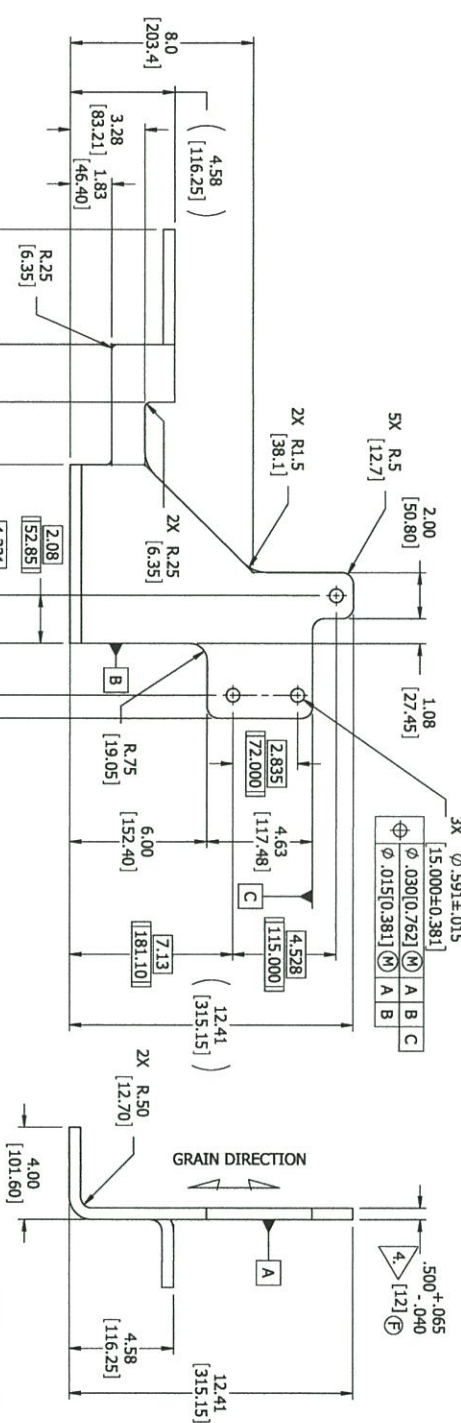
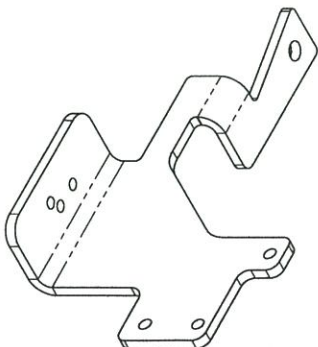
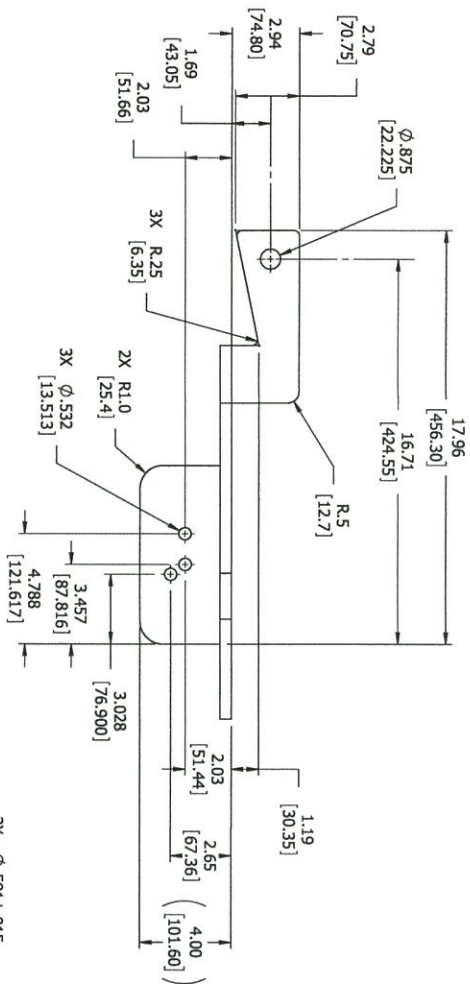
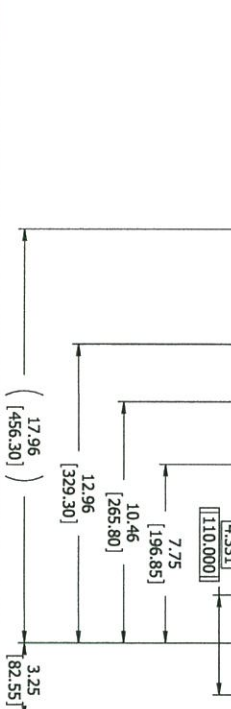




- NOTE:
1. PAINT GENIE BLUE OR CUSTOMER SPECIFIED COLOR PER GES 1140.
 2. DATUM FEATURE EXCLUDES RETURN BLOWOUT.
 3. DIMENSIONS IN $\square$ ARE IN MILLIMETER.
 4. INTENDED NOMINAL MATERIAL THICKNESS: 1) 0.350" (US INCH) 2) 9MM (METRIC) THICKNESS TOLERANCE PER GB/T 709-2008 CLASS B.



REV	170338CH	REV	F	DESCRIPTION	ADD DUAL DIMENSION	DATE	08/24/2017	PS	DATE	08/24/2017	MODEL	S60/S65	REFERENCE	DEUTZ F3L2011	SHEET	1 OF 1	DRAWING NUMBER	237189	GROUP	GT	REVISION	F
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TEREX
Aerial Work Platforms
TEREX PROPRIETARY, CONFIDENTIAL, AND/OR TRADE SECRET.
FORMING, LEFT ENGINE MOUNT

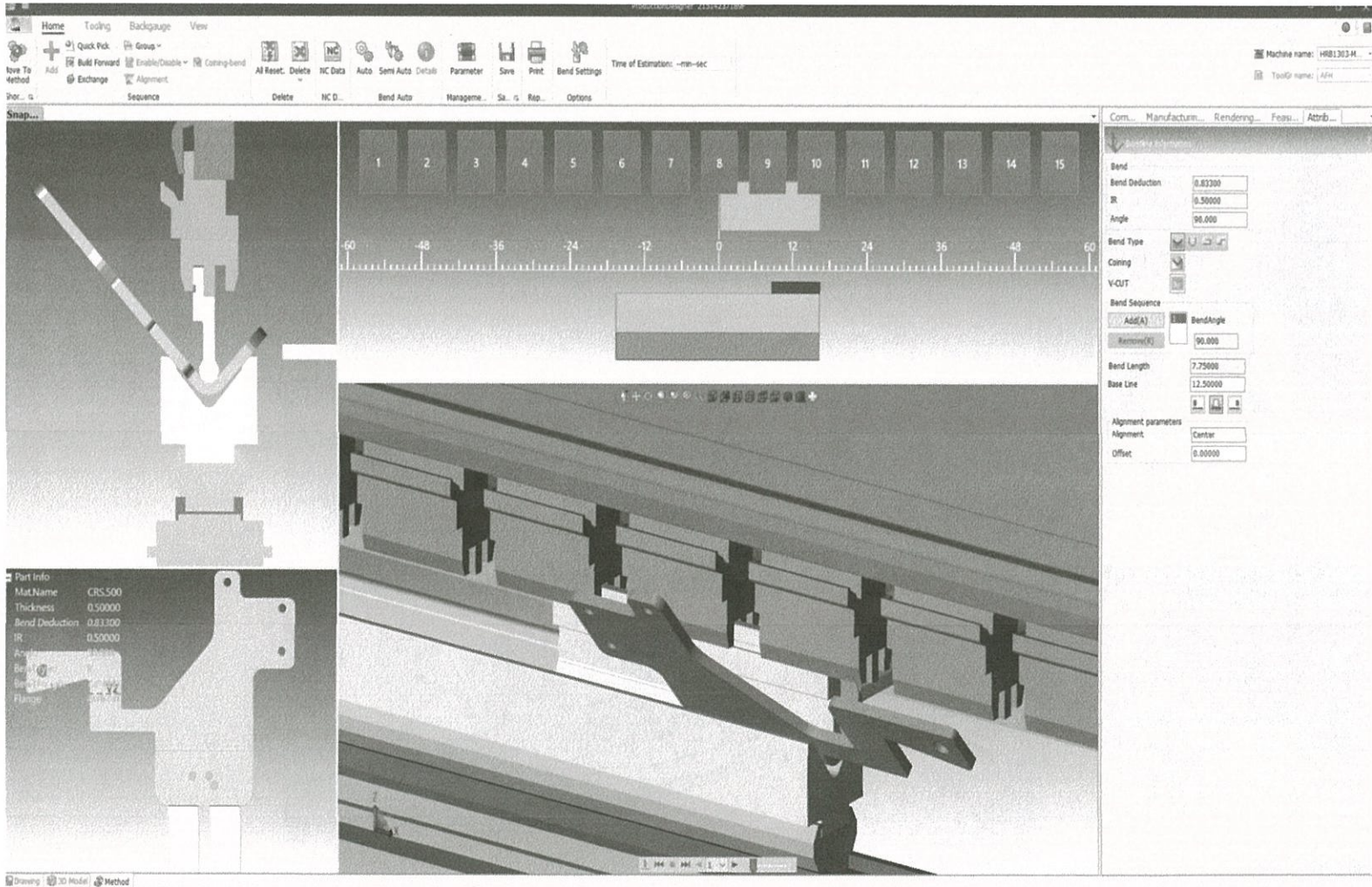
UNLESS OTHERWISE SPECIFIED
UNITS = INCHES
X.X ± 0.1
X.XX ± 0.06
X.XXX ± 0.030
ANGLES ± 1.0°
DO NOT SCALE
Drawing per GER024
Drawing and Drafting Guidelines
SCALE 1:5
WEIGHT ~ 18.20 LB.
DATE 09/20/2012
CREATED/DRAWN BY BC
MODIFIED S60/S65
REFERENCE DEUTZ F3L2011

MATERIAL STEEL, GES 1486, CATEGORY II
SHEET 1 OF 1
DRAWING NUMBER 237189
GROUP GT
REVISION F

Bending Process Details

Machine	HRB1303
Material	HRS
Thickness	0.500"
Programming	3I Bend
Programming time	Est. 10:00 minutes (manual)
Setup	1
Special tools	None
Punch	01750
Die	01860 , Die holder (50008)
Setup time	Est. 5:00 minutes
Bending time	Est. 0:36 seconds

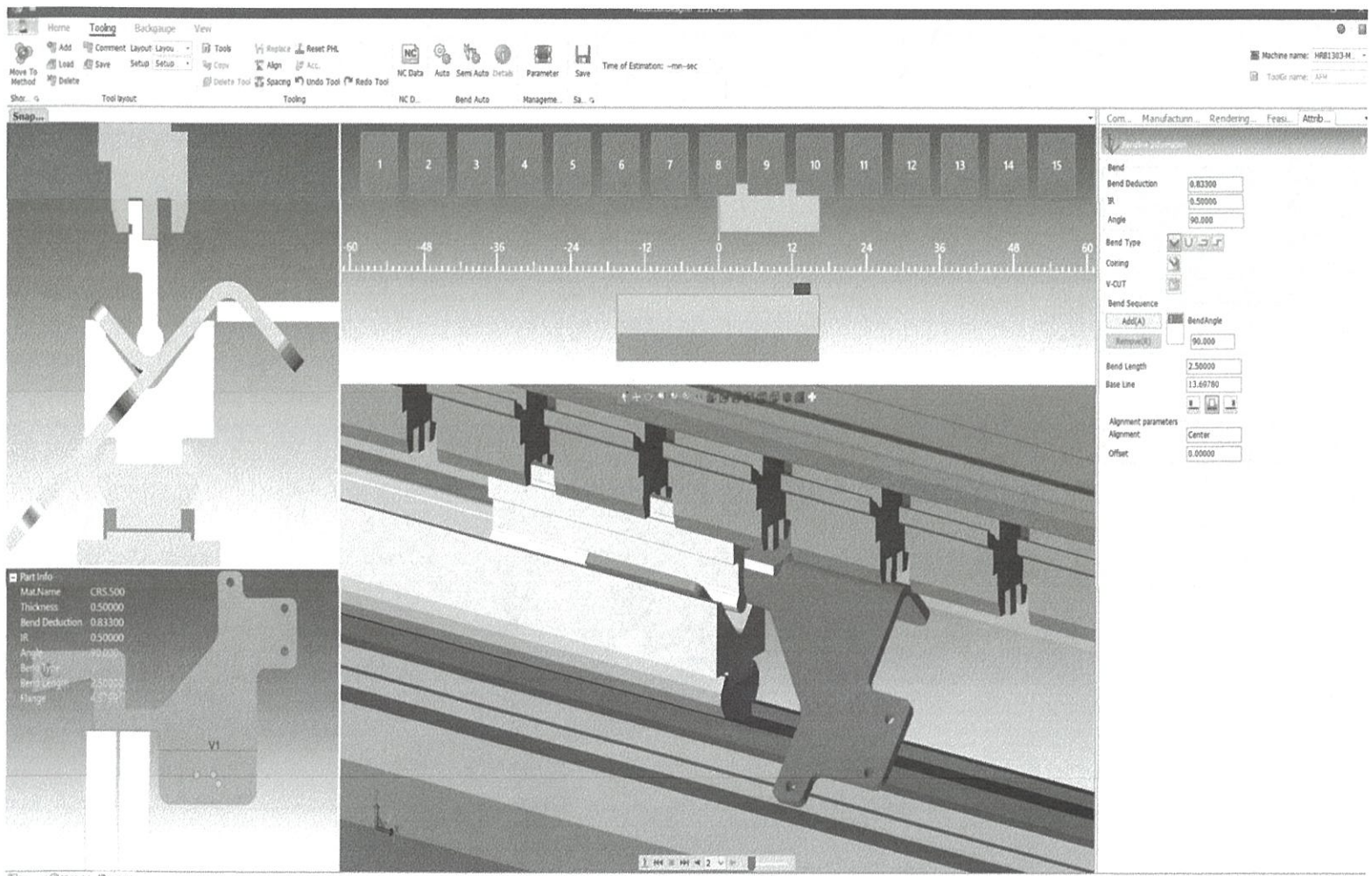
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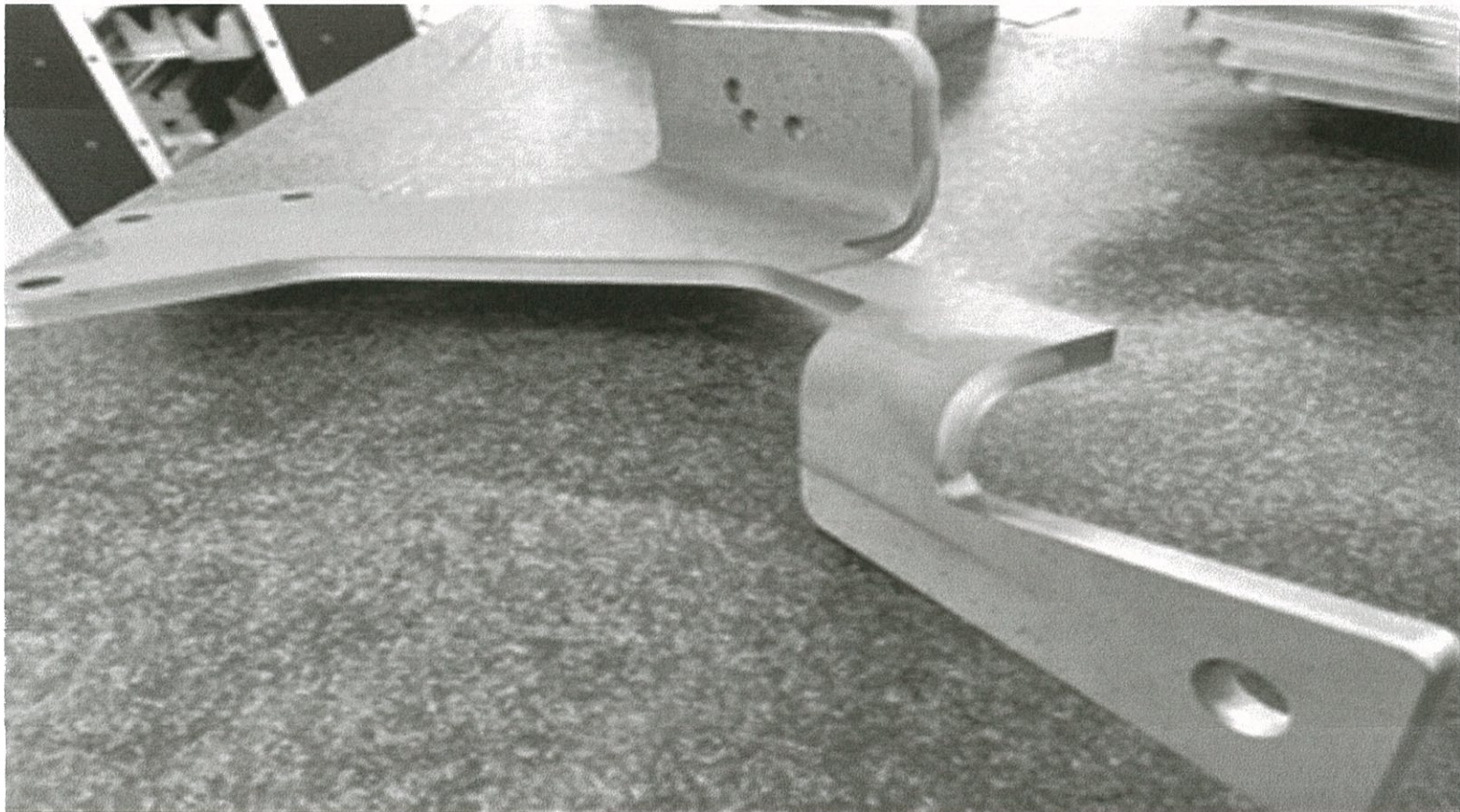
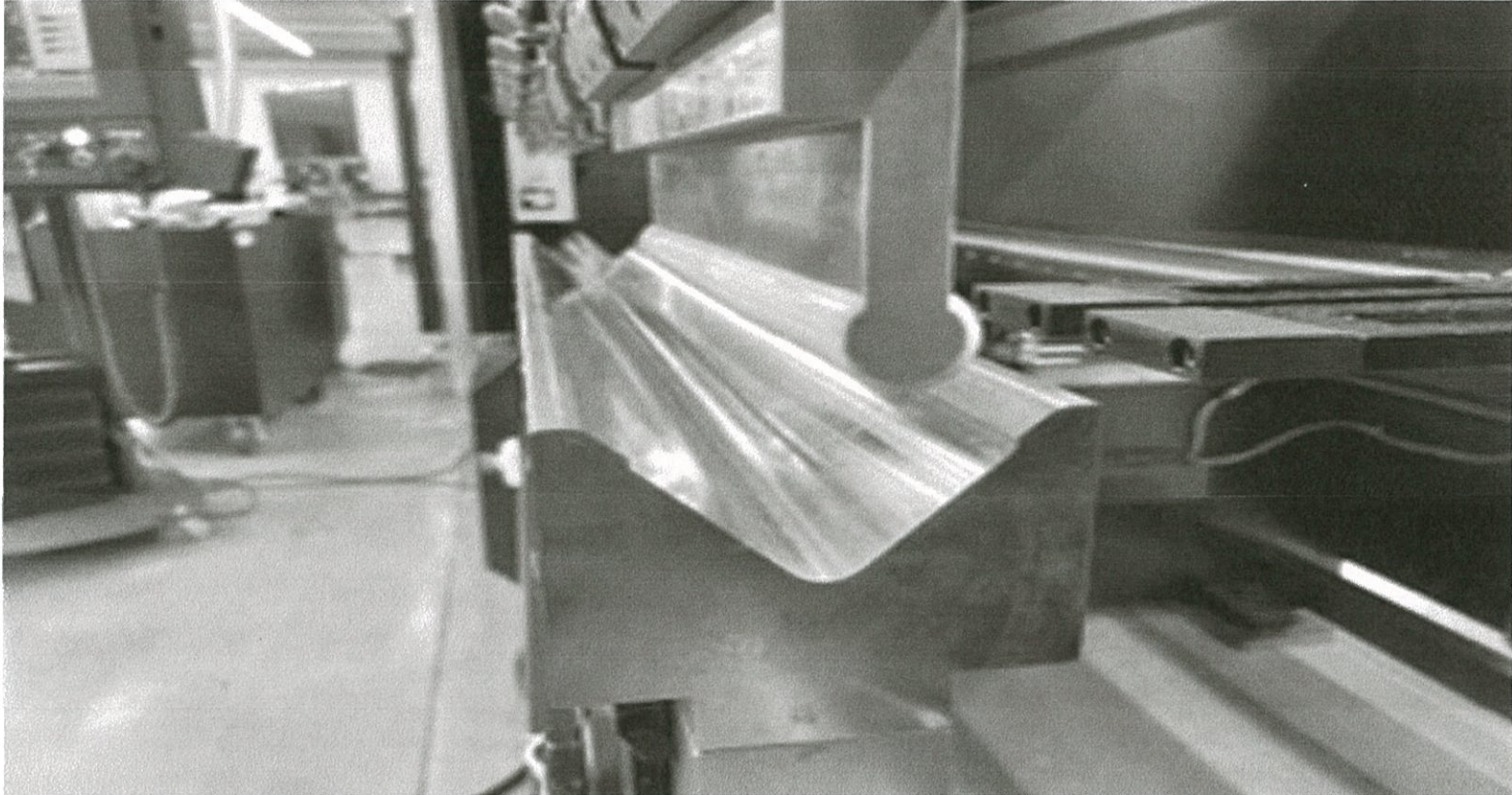


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This report describes the results of testing performed by Amada America, Inc. While every effort has been made to generate representative data, customers' results may vary.