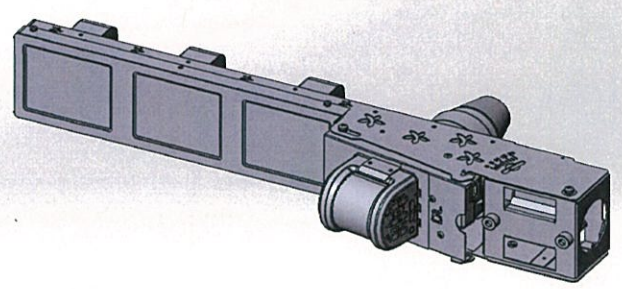
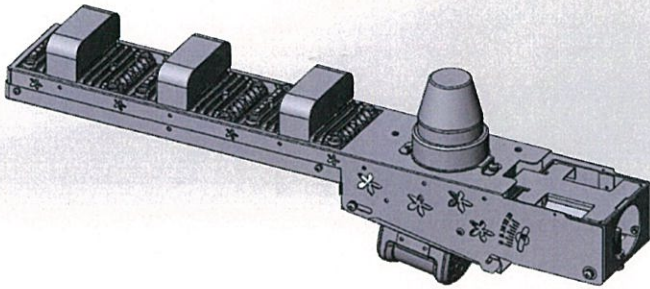
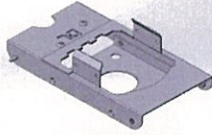
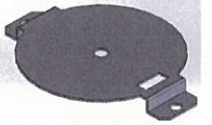
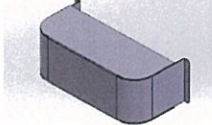
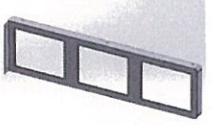
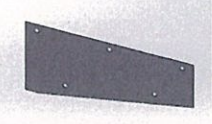
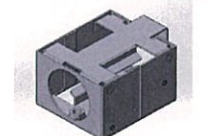


STREET LIGHT (Metal Parts)



Item	Partnumber	Material		Qty / Assy	Photo	Surface Finish	Laser Process time	Bending	
		Type	Thickness					Process time	Tooling Set up
1	CASE1-STL-3UA	SECC	1.0	1		Painting	320 sec.	40 sec.	40min.
2	COVER-STL-3UA-A	SPCC (0.5 & 1.0), AL5052-H32 (0.5)		1 Set (3 Parts)		Painting	85, 44 & 16 sec.	30 sec.	1hr.
3	PL-SENSOR-STL	SPCC	1.0	1		Painting	27 sec.	25 sec.	30 min.
4	CVR-STL-3UA	SPCC	0.5	3		Painting	25 sec.	70 sec.	40 min.
5	TOP1-PANEL-3UA	SPCC	0.5	1		-	89 sec.	60 sec.	40 min.
6	PNL-INS-STL	AL5052-H32	0.5	2		Painting	27 sec.	n/a	n/a
7	PIPE1-STL-3UA-A	SECC	1.5	1 Set (2 Parts)		Painting	101 & 40 sec.	160 sec.	1hr. 30min.
Total							774 sec.	385 sec.	